

# UNBLEACHED BAG PACKAGING PAPER



## APPLYING

Unbleached bag packaging paper is intended for the production of paper bags, as well as for food packaging and packaging industrial products.

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|   |                        |                        |                          |
|---|------------------------|------------------------|--------------------------|
| Paper weight, g/m <sup>2</sup>          | 38±2,0; 40±2,0; 50±2,0 | 60±2,0; 70±2,0; 80±2,0 | 90±2,0; 100±3,0; 110±3,0 |
| Density, g/sm <sup>3</sup>              | 0,65-0,95              | 0,65-0,95              | 0,65-0,95                |
| Cobb <sub>60</sub> , g/m <sup>2</sup>   | 25±2,0                 | 25±2,0                 | 25±2,0                   |
| Force (MD/CD), N, no less than          | 40/20                  | 70/30                  | 90/40                    |
| Stretch (MD/CD), %, no less than        | 1,1/3,0                | 1,3/4,0                | 1,5/5,0                  |
| Tear strenght (MD/CD), mN, no less than | 260/300                | 500/650                | 750/850                  |
| Moisture content, %                     | 6,0±1,0                | 6,0±1,0                | 6,0±1,0                  |
| Ash content, %                          | ≤8,0                   | ≤8,0                   | ≤8,0                     |

On the surface of the paper, folds, tears, holes visible to the naked eye are not allowed.

Subtle folds, wrinkles, stripes, spots (excluding polished spots) are allowed, which cannot be detected during the manufacturing (rewinding) process, if the rate of these intra-roll defects does not exceed 3%.